

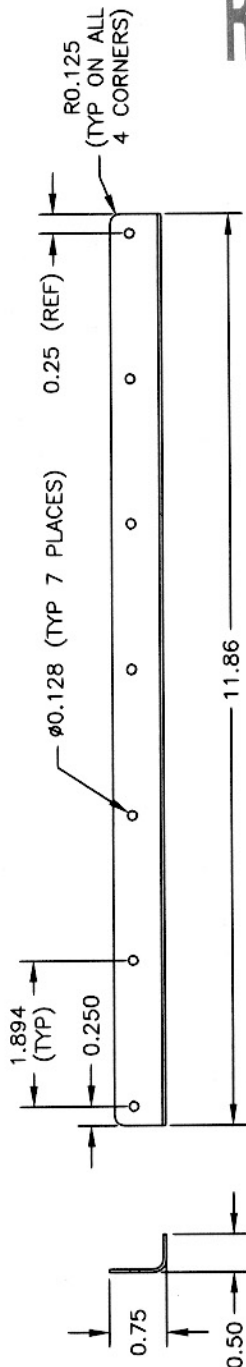
DART

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2826	REV. A SHEET 1 OF 1
DATE 98.08.31	TITLE END PANEL		SCALE 1:5
A	98.08.31	NEW ISSUE	

RELEASED
98.09.30 KE**UNDER REVIEW**

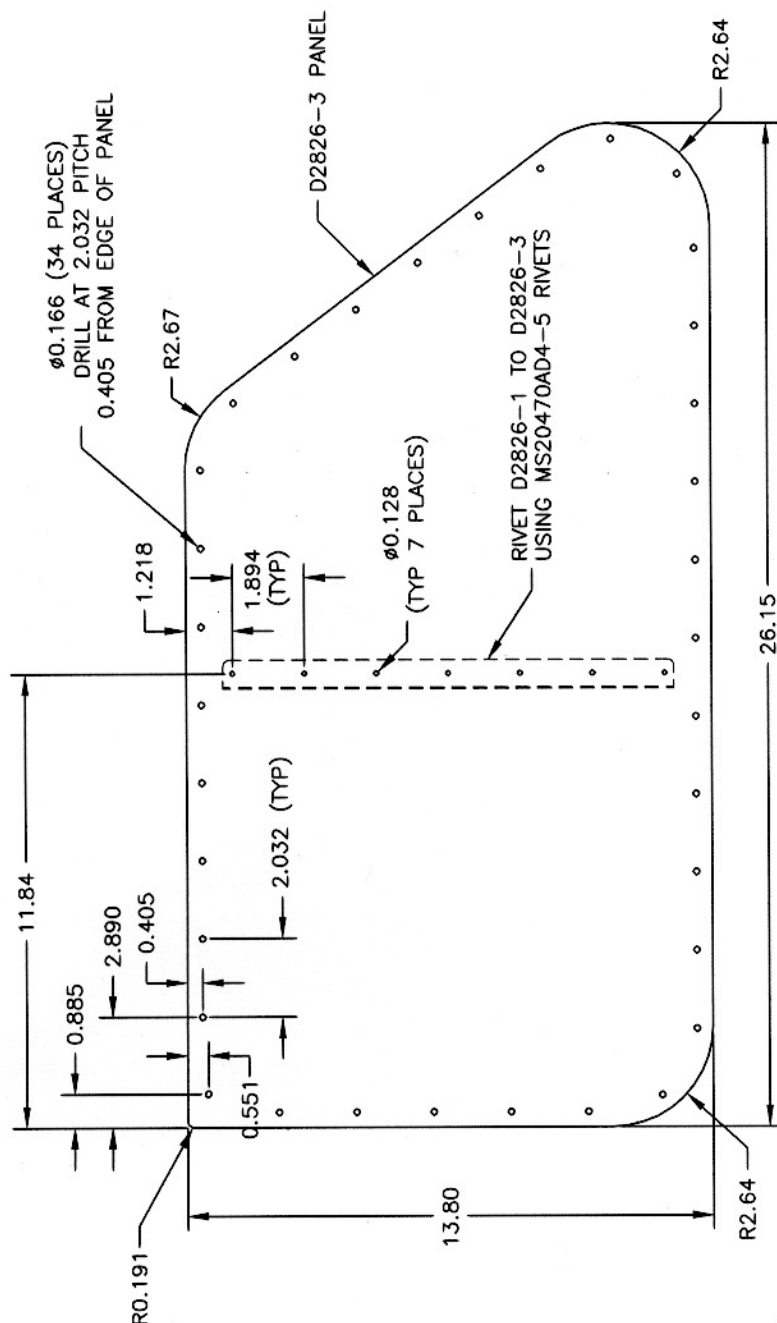
99.12.09 DS

(ON HOLD)



MATERIAL: 2024-T3 (QQ-A-250/5) 0.040 THICK
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1 PRIOR TO ASSEMBLY

D2826-1 PANEL STIFFENER
SCALE 1:2.5



MATERIAL: 2024-T3 (QQ-A-250/5) 0.050 THICK

D2826-041 LH PANEL ASSEMBLY (SHOWN)
D2826-042 RH PANEL ASSEMBLY (OPPOSITE)

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1 PRIOR TO ASSEMBLY
POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3